



**Title:** R&D Director of Product Development (Food Scientist)

**Worksite:** 2151 Emrick Boulevard, Ste. 202, Bethlehem, PA 18020 (Northampton County)

**Travel Requirements:** Occasional travel

**Job Description:**

Use experience in food science and nutrition, particularly in designing and testing food products for human consumption and apply FDA and USDA laws and regulations to design, development, and testing of novel dairy-based food products based on internal and/or customer requirements (including specialty products and nutritionally enhanced products). Must work with sales team and customers to create food products which meet texture, functionality, nutritional, and taste requirements. Will use experience in preparing and handling food samples, following federally mandated food safety principles related to sample preparation and handling. Will oversee team members in analyzing data, keeping track of progress, prioritizing projects, and preparing detailed reports. Will work closely with sales team on product development projects. Will also attend trade shows, workshops and conferences (as needed) to stay updated on new food trends. Occasional travel to visit customers on-site and attend trade shows or conventions is required.

**Minimum Requirements:**

Bachelor's degree (or foreign equivalent) in Nutrition and Food Sciences or related field, and six (6) months of experience with R&D process and technical aspects of job including experience in maintaining & updating approved product formulas, generating reviewing and updating products' technical documents, creating and maintaining product labels, and monitoring third party product testing of certificate of analysis. Experience must include R&D with nutrition-based focus; project management experience in executing and managing projects of team members; experience using LIMS (Laboratory Information Management Software) for sample submission; experience using JMP (statistical analysis software); and experience using Microsoft Project (project management software).

**Interested Applicants must mail resume to:**

Adrienne L. Riggs,  
Chief Executive Officer, Franklin Farms East, Inc.,  
2151 Emrick Blvd., Ste. 202, Bethlehem, PA 18020.  
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